



**NOTE:** When ordering parts, give **quantity, part number, description, and complete model number.** Reference numbers are used **ONLY** to identify parts in the drawing and are **NOT** to be used as order numbers.

**Piston Stack Parts Kits**

**Leather Cup Kit No. 3430-0037 (STD)**

Consists of two each of the following parts: No. 2220-0013 Piston Cap Screw (Ref. 6A), No. 2270-0012 Washer (Ref. 6B), No. 1720-0030 O-Ring (Ref. 6C), No. 2150-0001 Leather Cup (Ref. 6D), No. 1720-0065 O-Ring (Ref. 6E) and No. 1440-0012 Seal Ring (Ref. 6F).

**Fabric Cup Kit No. 3430-0039**

Same as Leather Cup Kit except with two No. 2150-0012 Fabric Cups.

**Rubber Cup Kit No. 3430-0189**

Same as Leather Cup Kit except with two No. 2150-0042 Rubber Cups.

**Crankshaft Assemblies**

**Sub-Assemblies**

Include Grease Fitting (Ref. 12), Crankshaft with cam bearing (Ref. 13 or 14) and Crankpin Retainer (Ref. 16).

**Complete Assemblies**

Include Sub-Assembly components plus Retaining Rings (Ref. 15), slinger rings (Ref. 20) and Bearing (Ref. 21).

Complete Sub-Assembly PART NO.	Pump Assembly PART NO.	Model Number
<b>with 1-3/8" Hollow PTO Shaft (Ref. 13)</b>		
5503-5206	5501-5206	5206C-H
5503-5210	5501-5210	5210C-H
<b>with 1" Solid Shaft (Ref. 14)</b>		
5003-5206	5001-5206	5206C
5003-5210	5001-5210	5210C

Ref. No.	Qty. Req'd.	Part No.	Description
1	1	3020-0008	Allen Wrench (Optional)
2	2	2220-0013	Piston Cap Screw
3	2	2270-0012	Washer
4	2	1830-0039	Piston Cup Spreader
5	2	1410-0054	Cup Backing Plate
6	1	3430-0037	Piston Stack Parts Kit with Leather Cups (Standard)
6	1	3430-0039	Piston Stack Parts Kit with Fabric Cups (Model 5200-F)
6	1	3430-0189	Piston Stack Parts Kit with Buna-N Cups (Model 5200-R)
7	2	1440-0005	Piston Guide
8	2	1410-0018	Support Ring For 5210 Models Only
9	2	1410-0020	Support Ring For 5206 Models Only
10	1	0503-5200	Connecting Rod
11	1	0602-5200	Safety Cover
12	1	2405-0006	Grease Fitting Assembly
13	1	See Listing	Crankshaft (Hollow Shaft Models)
14	1	See Listing	Crankshaft (Solid Shaft Models)
15	2	1810-0001	Retainer Ring
16	1	1600-0013	Crankpin Retainer

Ref. No.	Qty. Req'd.	Part No.	Description
17	1	1610-0005	Key (Solid Shaft Models)
18	2	2230-0003	Set Screw
20	2	1410-0006	Slinger Ring
21	1	2005-0002	Main Bearing
22	8	2210-0062	Cylinder Head Bolt
23	2	0203-5200CB	Cylinder Head
24	2	1720-0028	O-Ring – for cylinder head
25	2	1720-0019	O-Ring – for cylinder sleeve
26	2	3550-0007	Cylinder Sleeve
27	4	3400-0038	Valve Assembly—Consists of: O-ring (Ref. A), Valve Seat (Ref. B), Valve Poppet (Ref. C), Valve Spring (Ref. D) and Valve Spring Retainer (Ref. E)
28	1	0100-5200C	Body
29	1	1510-0024	Base
32	1	1320-0081	Adapter—Adapts 1" solid shaft to 1- 3/8" 6-spline PTO hollow shaft (Includes set screws.)